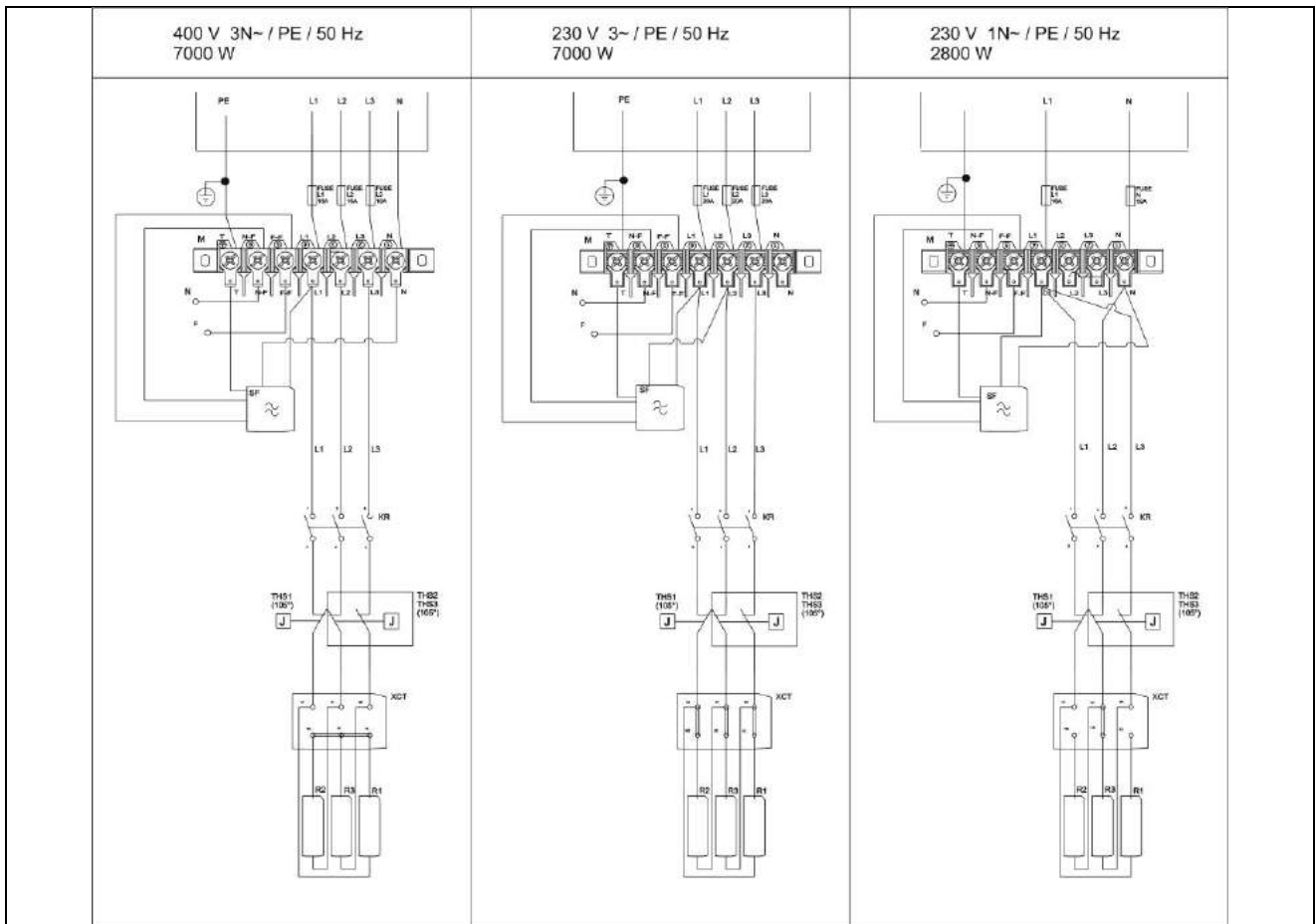
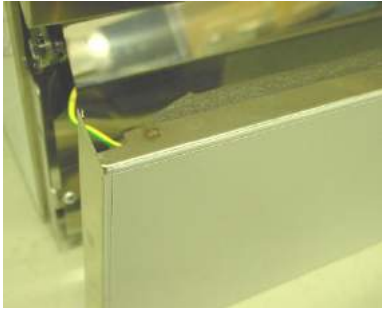



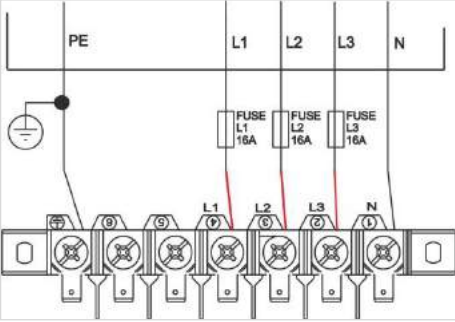
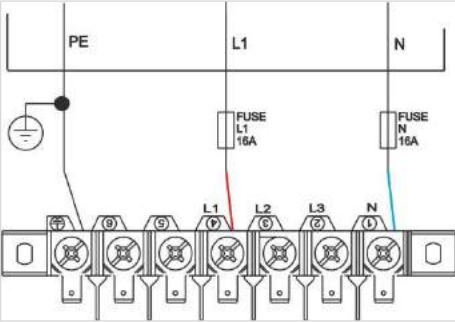
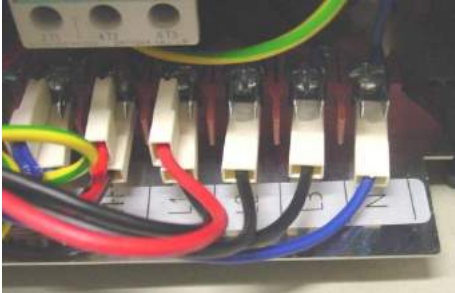


# CONVERSION FROM THREE PHASE 400 VOLTS

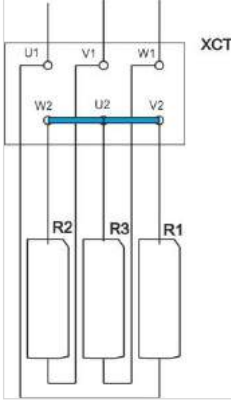
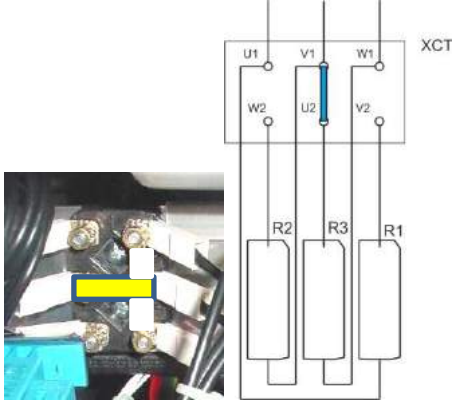

## TO

# SINGLE PHASE 230 VOLTS



DRAWING	INSTRUCTIONS
	<p>1. Remove the four Screws holding the bottom panel</p>
	<p>2. Disconnect the Earth Wire and remove the panel completely.</p>
	<p>3. Remove the screws holding down the water protection and pull it downwards.</p>
	<p>4. On the front cross piece the following components will be seen:</p> <ul style="list-style-type: none"> <li>. main cable,</li> <li>. fuse holder,</li> <li>. cables connecting the fuse holder to the main connector,</li> <li>. main terminal block,</li> <li>. voltage change connector</li> </ul>

DRAWING	INSTRUCTIONS
	<p>. 400V 3N~ - three phase 400V with neutral</p> <p>. FUSIE 16 A</p>
	<p>. 230V 1N~ - single phase 230V</p> <p>. FUSIBILI 16 A</p> <p><b><u>USE THE BROWN,BLUE AND EARTH WIRE OF THE MAIN CABLE</u></b></p> <p><b>You can use one of the free fuse holders to connect the neutral wire</b></p>
	<p>400V 3N~ - 400V 3N~ - three phase 400V with neutral</p> <p>. L1, L2, L3, N connected as indicated in the electrical drawing</p>
	<p>230V 1N~ - single phase connection 230V</p> <p>.L3 connected to L1 and L3 together</p> <p>.L2 connected N together</p>
<p>5. The blades on the voltage connector (“XCT” in the drawing), must be positioned according to the voltage required.</p>	
	<p>Position of the blades for a three phase, 400V connection.</p>

DRAWING	INSTRUCTIONS
	
	<p>a. 230V 1N~ - single phase 230V, the blades must be placed in the central position as shown.</p>
<p><b>AFTER MAKING THE ABOVE MODIFICATIONS, GO TO THE SET UP MENU AND CHANGE THE VOLTAGE CONFIGURATION TO SINGLE PHASE, USING THE TECHNICAL PASSWORD 2504</b></p>	
	<p><b>After testing, close the machine in the reverse order.</b></p>